



(+) 18816996168
Poncioplastics.com

**Product Data Sheet &
General Processing Conditions**

**RTP 202 RC HS Black
Nylon 6/6 (PA)
Glass Fiber
Heat Stabilized**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE		STANDARD
-------------------	--	-----------------

Primary Additive	15 %	
Density	1.26 g/cm ³	ISO 1183

MECHANICAL		
-------------------	--	--

Tensile Strength	130 MPa	ISO 527
Tensile Elongation	3.0 - 4.0 %	ISO 527
Tensile Modulus	6500 MPa	ISO 527
Flexural Strength	200 MPa	ISO 178
Flexural Modulus	5500 MPa	ISO 178

THERMAL		
----------------	--	--

Heat Deflection Temperature @ 1.80 MPa	240 °C	ISO 75
---	--------	--------

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

Injection Pressure	70 - 125 MPa
Injection Pressure	680 - 1240 bar
Melt Temperature	275 - 300 °C
Mold Temperature	65 - 105 °C
Drying	4 hrs @ 80 °C
Moisture Content	0.20 %
Dew Point	-25 °C

PROCESSING NOTES

Desiccant Type Dryer Required.